

## FAMSE – Exercise 2

### Creep Fundamentals/ Ni-base Superalloy Single Crystals/ Martensitic Transformation & Shape Memory Alloys (SMA)/ SMA Fracture Mechanics & Basics of Structural Fatigue

#### **(1) Creep Fundamentals**

- 1.1 What is creep?
- 1.2 What is a stress rupture plot (text and drawing)?
- 1.3 What is the Larson Miller Parameter?
- 1.4 Why is there a need to extrapolate from short term creep data into the long-term regime (text and drawing)?
- 1.5 How does a generic creep curve look like (plots: strain vs. time, log strain rate vs. strain)?
- 1.6 Explain the dependence of creep-curves on stress/temperature changes (text and drawing)
- 1.7 How does the secondary creep rate depend on stress and temperature (equation)?
- 1.8 How can the stress exponent  $n$  and activation energy  $Q_{app}$  be determined?
- 1.9 What role plays dislocation climb in creep?
- 1.10 Schematically draw an Ashby map and explain the principle behind it.

## ***(2) Ni-base Superalloy Single Crystals***

- 2.1 Name five alloy elements which are typically contained in superalloy single crystals except for Ni.
- 2.2 How does the Bridgman process work (drawing)?
- 2.3 What is the problem with a dislocation entering an ordered crystalline phase?
- 2.4 Why do  $\gamma'$ -precipitations form cubes?
- 2.5 What are the  $\gamma$  and  $\gamma'$  phases in Ni-based superalloys? Draw the unit cells and explain the two basic differences.
- 2.6 Provide drawings which explain the early (decreasing creep rates) and later (from creep rate minimum) stages of single crystal super alloy creep.
- 2.7 What is rafting?

### **(3) Martensitic Transformation & Shape Memory Alloys (SMA)**

- 3.1 Why is martensite in steel hard while martensite in NiTi shape memory alloys is soft?
- 3.2 What does martensitic transformation and twinning have in common? What are the differences?
- 3.3 Sketch the Bain orientation relationship for a diffusionless martensitic phase transformation from the austenite! Determine the crystallographic directions/planes in the body centered tetragonal unit cell, which are parallel to  $(111)_\gamma$ ,  $[-101]_\gamma$ ,  $[1-10]_\gamma$  and  $[11-2]_\gamma$ !
- 3.4 Why are accommodation processes required?
- 3.5 What are the invariants of a martensitic transformation?
- 3.6 Explain how the one way effect (1WE) and pseudoelasticity (PE) works (drawings).
- 3.7 Provide the Clausius Clapeyron equation? How does it help to describe the strong temperature dependence of the pseudoelastic plateau stress in the loading part of a loading/unloading experiment?

#### **(4) SMA Fracture Mechanics & Basics of Structural Fatigue**

- 4.1 What is the crack extension force  $G$ , how does it relate to the stress intensity factor  $K$ ?
- 4.2 What information on elementary processes in front of cracks in SMAs can one obtain using in-situ scanning electron microscopy (SEM), a thermocamera and synchrotron radiation?
- 4.3 What is the difference between structural and functional fatigue?
- 4.4 Draw  $\sigma(t)$  diagrams for the three possible cases of loading of a fatigue experiment. Highlight the following parameters:  $\sigma_{\max}$ ,  $\sigma_{\min}$ ,  $\sigma_a$ . What is the definition of  $R$ ?
- 4.5 The performance of fatigue testing under tension and/or compression can be stress or strain controlled. Please draw under the consideration of a)-d) stress-strain diagrams, which describe the curve evolution from the beginning of the first changing in load until saturation, respectively. Additionally draw for each case three single diagrams for  $\sigma_a$ ,  $\epsilon_{\text{tot}} = \epsilon_{\text{el}} + \epsilon_{\text{pl}}$  and  $\epsilon_{\text{pl}}$  in dependence of the number of load cycles  $N$ . For this holds  $\sigma_m = 0$ .
  - a)  $\sigma_a = \text{const.}$ ,  $\epsilon_{\text{pl}} = 0$ ,
  - b)  $\sigma_a = \text{const.}$ , material softens,
  - c)  $\epsilon_{\text{pl}} = \text{const.}$ , material hardens,
  - d)  $\epsilon_{\text{tot}} = \text{const.}$ , material hardens.
- 4.6 Why do we observe a stress strain hysteresis during fatigue testing?
- 4.7 What is a Wöhler curve?
- 4.8 What is the Paris law?
- 4.9 What is the Bauschinger effect?
- 4.10 What is the microstructural origin of functional fatigue?